

# MXH225

规格  
Size  $\phi 0.1 \sim \phi 6$

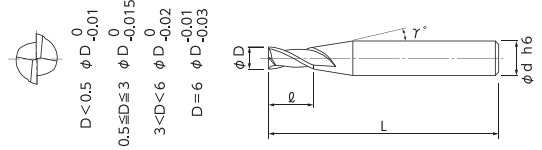
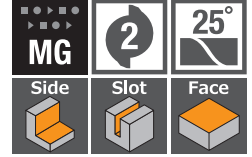
∞ Premium  
≤52 HRC

无限白金涂层 25° 螺旋角2刃平底铣刀

共有25种规格  
Total 25 sizes

可对应不锈钢和钛合金 刃长为外径的1倍  
刃长短、刚性高，最适用于沟槽加工

Applicable to stainless steels and titanium alloy. L/D=1. High rigidity with short length of cut. Suitable for slotting process



$D < 0.5 \quad \phi D \quad 0$   
 $0.5 \leq D \leq 3 \quad \phi D \quad 0$   
 $3 < D < 6 \quad \phi D \quad -0.02$   
 $D = 6 \quad \phi D \quad -0.03$

- 采用无限白金涂层，可适用于不锈钢、钛等耐热合金钢。
- 刃长为外径的1倍，采用25°螺旋角。
- 采用刚性更高的设计，将沟槽加工时的振刀和倾斜抑制到最小。
- Applicable for heat resistance alloy such as stainless steels and titanium alloy by MUGEN COATING PREMIUM.
- L/D=1 and helix 25° to increase rigidity and realize high efficient machining.
- Suppress chattering and deflection in slotting process.

★返修对应（柄长须在15mm以上。详情请咨询本公司。）

单位 [规格: mm / 价格: 日元]  
Unit [Size: mm / Retail Price: JPY]

产品代码 Code No.	(D)外径 Dia.	(L)刃长 Length of Cut	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
08-00005-00010	0.1	0.1	12°	4	45	7,900
08-00005-00020	0.2	0.2	12°	4	45	5,100
08-00005-00030	0.3	0.3	12°	4	45	4,100
08-00005-00040	0.4	0.4	12°	4	45	4,500
08-00005-00050	0.5	0.5	12°	4	45	2,800
08-00005-00060	0.6	0.6	12°	4	45	2,800
08-00005-00070	0.7	0.7	12°	4	45	2,800
08-00005-00080	0.8	0.8	12°	4	45	2,800
08-00005-00090	0.9	0.9	12°	4	45	2,800
08-00005-00100	1	1	12°	4	45	2,400
08-00005-00110	1.1	1.1	12°	4	45	2,800
08-00005-00120	1.2	1.2	12°	4	45	2,800
08-00005-00130	1.3	1.3	12°	4	45	2,800
08-00005-00140	1.4	1.4	12°	4	45	2,800
08-00005-00150	1.5	1.5	12°	4	45	2,500
08-00005-00160	1.6	1.6	12°	4	45	2,800
08-00005-00170	1.7	1.7	12°	4	45	2,800
08-00005-00180	1.8	1.8	12°	4	45	2,800
08-00005-00190	1.9	1.9	12°	4	45	2,800
08-00005-00200	2	2	12°	4	45	2,500
08-00005-00250	2.5	2.5	12°	4	45	2,500
★ 08-00005-00300	3	3	12°	6	45	3,500
★ 08-00005-00400	4	4	12°	6	45	3,700
★ 08-00005-00500	5	5	12°	6	50	4,100
★ 08-00005-00600	6	6	-	6	50	4,200

订购方法  
How to Order

请指定MXH225 外径(D)。 ※(γ)为参考值。  
When you order, indicate MXH225 (D). ※(γ) is reference value.

平底  
全刃长  
Full Cutting Length  
Square  
涂层  
Coating

调质钢 P  
Prehardened Steel  
高硬度钢~52 HRC  
Hardened Steel HRC

不锈钢 M  
Stainless Steel  
钛合金  
耐热合金 S  
Titanium Alloy  
Heat Resistant Alloy

常规系列  
无限白金涂层  
全刃长造型  
Regular Line  
MUGEN PREMIUM  
Full Cutting Length Type