

MXH240

规格
Size $\phi 0.3 \sim \phi 6$

Premium ≤ 52 HRC

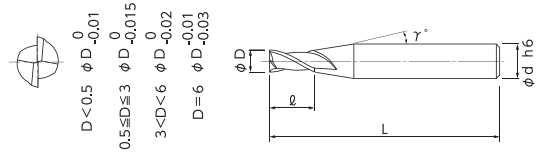
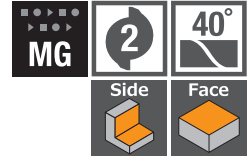
无限白金涂层 40° 螺旋角2刃平底铣刀

MUGEN COATING PREMIUM 2-Flute LEAD40 End Mill

共有14种规格
Total 14 sizes

可对应不锈钢和钛合金 刃长为外径的4倍

Applicable to stainless steels and titanium alloy. L/D=4



$D < 0.5 \quad \phi D \quad 0 \quad -0.01$
 $0.5 \leq D \leq 3 \quad \phi D \quad 0 \quad -0.015$
 $3 < D < 6 \quad \phi D \quad 0 \quad -0.02$
 $D = 6 \quad \phi D \quad -0.01 \quad -0.03$

- 采用无限白金涂层，可适用于不锈钢、钛等耐热合金钢。
- 刃长为外径的4倍，采用40°螺旋角。
- 深沟形状也能平稳加工，虽然是长刃，也能将刀具对加工面的倾斜抑制到最小。
- Applicable for heat resistance alloy such as stainless steels and titanium alloy by MUGEN COATING PREMIUM.
- L/D=4 and helix 40° is suitable for deep machining with minimum deflection of cutting up-right surface.

★返修对应（柄长须在15mm以上。详情请咨询本公司。）

单位 [规格: mm / 价格: 日元]
Unit [Size: mm / Retail Price: JPY]

产品代码 Code No.	(D)外径 Dia.	(L)刃长 Length of Cut	(γ)颈角 Neck Taper Angle	(d)柄径 Shank Dia.	(L)全长 Overall Length	定价(日元) Retail Price
08-00008-00030	0.3	1.2	12°	4	45	6,200
08-00008-00040	0.4	1.6	12°	4	45	6,200
08-00008-00050	0.5	2	12°	4	45	3,900
08-00008-00080	0.8	3.2	12°	4	45	4,000
08-00008-00100	1	4	12°	4	45	3,500
08-00008-00120	1.2	4.8	12°	4	45	4,200
08-00008-00150	1.5	6	12°	4	45	3,500
08-00008-00180	1.8	7.2	12°	4	45	4,200
08-00008-00200	2	8	12°	4	45	3,500
08-00008-00250	2.5	10	12°	4	45	3,500
★ 08-00008-00300	3	12	12°	6	50	4,700
★ 08-00008-00400	4	16	12°	6	55	4,700
★ 08-00008-00500	5	20	12°	6	60	5,800
★ 08-00008-00600	6	24	—	6	65	5,900

订购方法
How to Order

请指定MXH240 外径(D)。
When you order, indicate MXH240 (D).

※(γ)为参考值。
※(γ) is reference value.

调质钢 P
Prehardened Steel

高硬度钢~52 HRC H
Hardened Steel

不锈钢 M
Stainless Steel

钛合金
耐热合金 S
Titanium Alloy
Heat Resistant Alloy

常规系列
无限白金涂层
全刃长造型
Regular Line
MUGEN PREMIUM
Full Cutting Length Type